


Occurrence of *Clostridium perfringens* vegetative cells and spores throughout an industrial production process of black soldier fly larvae (*Hermetia illucens*)

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Abstract

The main use of black soldier fly larvae (*Hermetia illucens*) is currently as an animal feed ingredient. While the bacterial community of the larvae has been characterised repeatedly via sequencing, microbiological safety assessment based on culture-dependent techniques is still scarce. This study focused on the occurrence of the spore-forming foodborne pathogen *Clostridium perfringens* during rearing and consecutive processing of the larvae, based on observations in a single rearing facility. *C. perfringens* vegetative cells and spores were determined, in addition to total viable counts, total aerobic spore counts and intrinsic parameters including pH, water activity and moisture content. All samples were obtained from an industrial production plant. In a preliminary experiment, substrate ingredients and dried larvae were analysed, but the larvae were produced with a previous batch of the substrate mixture. A second, more detailed, experiment was performed where all samples were collected sequentially from the same production run (substrate ingredients, substrate mixture, starting larvae, harvested larvae, residue, dried larvae and stored dried larvae). In the two experiments, (presumptive) *C. perfringens*, as determined on tryptose sulphite cycloserine agar, was found at low numbers in the ingredients and in the second experiment it was also found in the substrate mixture. Over the two experiments, total *C. perfringens* counts (i.e. vegetative cells plus spores) ranged between 3.0 ± 0.1 and $<1.2 \pm 0.5$ log cfu/g and *C. perfringens* spores ranged between 2.5 ± 0.1 and $<1.0 \pm 0.0$ log cfu/g. Interestingly, vegetative cells and spores of *C. perfringens* were below the detection limit in all larvae samples. Therefore, it appears that at this production site and based on the samples investigated, the pathogen did not colonise the larvae. However, these results indicate that insect producers should monitor this pathogen among others, and install good hygiene practices to avoid contamination.

Keywords: black soldier fly larvae, *Hermetia illucens*, production process, *Clostridium perfringens*, microbiological safety

1. Introduction

As the demand for animal feed sources rises, insects are increasingly considered as a sustainable protein rich feed source (Stamer, 2015; Vandeweyer *et al.*, 2021; Wang and Shelomi, 2017). Black soldier fly larvae (*Hermetia illucens* L., Diptera: Stratiomyidae) are known for their interesting nutritional value for animals, growth potential on various organic waste streams, high bioconversion ratio and low environmental impact (Diener *et al.*, 2009; Joosten *et al.*, 2020; Lievens *et al.*, 2021; Makkar *et al.*, 2014; Oonincx *et al.*, 2015). While in Europe, Regulation (EC) No 2017/893

(EC, 2017) allows the use of black soldier fly larvae (BSFL) in aquafeed, the use of processed larvae in ruminants and monogastric animals is still prohibited at this moment by the EU feed ban or Regulation (EC) No 999/2001 (EC, 2001). Nevertheless, the European Commission is investigating the possibility to revise the feed ban and authorise insect proteins in pig and poultry feed in the future (IPIFF, 2021). Regulation (EC) No 142/2011 (EC, 2011) describes specific methods that should be applied for processing insects intended for animal feed, or insect producers can apply alternative methods (so-called 'method 7'), as long as they can demonstrate in samples taken directly after

the treatment that *Clostridium perfringens* is absent in 1 g samples of the final product, taken on a daily basis over a period of 30 production days. Also for *Salmonella* and Enterobacteriaceae, this regulation contains criteria for the case insect producers develop their own processing method.

As reported in several studies, BSFL can be contaminated with a wide range of food pathogens, such as *Salmonella*, *Bacillus cereus* and some species of the genera *Campylobacter*, *Listeria* and *Clostridium* (Jiang *et al.*, 2019; Raimondi *et al.*, 2020; Wu *et al.*, 2020; Wynants *et al.*, 2019). Because of their heat resistant spore-forming properties, the genera *Bacillus* and *Clostridium* are considered to be of major concern (Grenda *et al.*, 2021; Vandeweyer *et al.*, 2021). One of the most relevant *Clostridium* species related to insects and concerning human and animal health is *C. perfringens*, a Gram-positive, anaerobic, spore-producing bacterium (Bagge *et al.*, 2010; Talukdar *et al.*, 2017; Vandeweyer *et al.*, 2021), which causes a broad spectrum of diseases, but most typically enteritis (Li *et al.*, 2016). After ingestion of a large number of vegetative *C. perfringens* cells (10^6 – 10^7 cells/g), food poisoning is usually caused by enterotoxin production that occurs during sporulation in the small intestine (Juneja *et al.*, 2010; McNamara and Lattuada, 1998). If *C. perfringens* occurs in animal feed ingredients such as BSFL, most likely in the form of spores, the pathogen can possibly enter the food chain. Hence, while the actual cause of disease in humans is the uptake of a large number of vegetative cells of *C. perfringens* via the food, the spores likely play a role in transmission of the pathogen from the early stages in the food chain, such as feed ingredients.

The microbiota of BSFL has been intensively investigated recently (Vandeweyer *et al.*, 2021), but there are some limitations with respect to microbiological safety assessment. The first limitation is that so far, research mainly focuses on the rearing phase. Post-harvest processing, including steps that potentially either reduce or increase the microbial load, is rarely included. Secondly, most papers describe a characterisation that relies on sequencing the microbiome, and mostly only the bacterial community. This approach relies on the DNA of micro-organisms present, and therefore its value for evaluating the microbiological safety of samples is limited. Indeed, present DNA can originate from dead cells, leading to a false positive result. Conversely, processing technologies can destroy DNA so that an organism is not recovered during sequencing, but toxins that might have been produced by the organism may still be active. In addition, in BSFL bacterial spores have been shown to be difficult to detect via sequencing (Filippidou *et al.*, 2015; Wynants *et al.*, 2019). In this way, a microbiological safety problem may be underestimated when based on sequencing only.

The aim of this study was to obtain insight in the relevance of a specific food pathogen, *C. perfringens*, for BSFL. The

research was conducted on samples related to rearing as well as processing of BSFL in an industrial production facility. Moreover, culture-dependent techniques were applied, and total counts (including vegetative cells and endospores) as well as endospores alone were determined in parallel. The aim was to observe whether *C. perfringens* was present or not in the production process, and if so, in which phase(s) of the process and at what quantities, to evaluate the possible risk of a microbiological problem caused by the pathogen.

2. Materials and methods

BSFL production process, experimental set-up and sampling

The BSFL production process of the rearing facility under study is schematically presented in Figure 1. Three substrate ingredients, being potato starch, a wheat-and-potato-processing-product (WPPP) and protein kibbles, were mixed to prepare the insect rearing substrate, called substrate mixture. Ingredients were commercially available feed products and GMP+ certified (GMP is the abbreviation of good manufacturing practices and the ‘+’ means that HACCP, or hazard analysis and critical control points, is also included). The rearing cycle started with the addition of one week old starter larvae of approximately 10 mg to the substrate mixture and ended after one week with the harvesting of final stage larvae of approximately 100 mg, yielding a residue stream, also called frass. Next, a drying process of 125 °C for 45 minutes was applied to the harvested larvae. These dried larvae were stored in big plastic bags at room temperature.

The first experiment (Experiment 1) was set up as a batch-independent experiment to obtain an indication of the occurrence of *C. perfringens* by collecting samples from only the individual substrates (potato starch, WPPP and protein kibbles) and the dried larvae. These samples were collected from different production runs in the insect rearing company. To gain more insight related to the consecutive steps during production, a subsequent experiment (Experiment 2) was executed several weeks later to collect sequential samples from the same insect batch during a single production run. This sample set consisted of the three substrate ingredients and the corresponding substrate mixture, the starter and final harvested larvae reared on that substrate mixture, the dry residue after sieving the larvae out (‘frass’) and the dried larvae (immediately after drying as well as after two weeks of storage at room temperature). In total, thirteen different samples (four for Experiment 1 and nine for Experiment 2) were taken and at least 50 g per sample were shipped to the laboratory at ambient temperature. Samples were immediately analysed upon arrival with respect to intrinsic parameters and microbial counts.

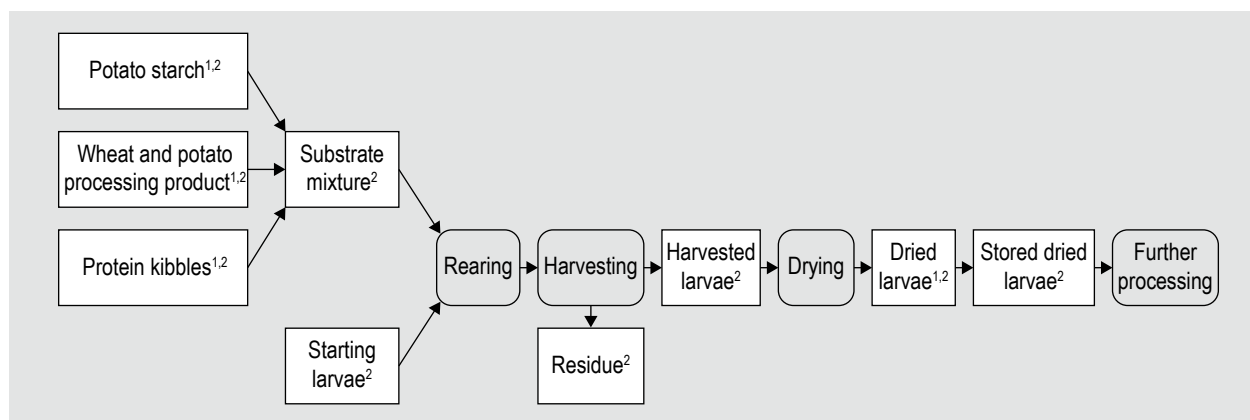


Figure 1. Production process of dried black soldier fly larvae. White boxes represent samples taken, grey boxes represent process steps. The superscript next to a sample type refers to the experiment in which that type of sample was taken (Experiment 1 or 2).

Intrinsic parameters

All samples were subjected to measurement of pH, water activity (a_w) and moisture content. For pH measurement, a digital pH meter (Portamess 911, Knick, Berlin, Germany with SI analytics electrode, Mainz, Germany) was used at room temperature. For dry samples, 17 ml demineralised water was added to 10 g of the sample before pH measurement, based on the method of Meneguz *et al.* (2018). Water activity was determined using a water activity meter (LabMaster a_w , Novasina, Lachen, Switzerland), as soon as the water activity and temperature (25 °C) were stable for 5 min. Moisture content was calculated by the difference in weight of 5 g of the sample before and after overnight oven drying at 105 °C. All measurements of pH, a_w and moisture content were performed in triplicate (technical replicates).

Microbiological analyses

Microbiological plate counts were performed using the pour-plate method according to the ISO standards as described by Dijk *et al.* (2015). Five grams of each sample were diluted with 45 g of peptone physiological salt solution (0.85% NaCl, 0.1% peptone, Biokar Diagnostics, Beauvais, France) to obtain a primary dilution, followed by a homogenisation for 60 s in a stomacher (BagMixer, Interscience, Saint Nom, France). For larvae samples, the larvae were pulverised in the liquid using a hand held kitchen mixer for one minute (Ergomixx, Bosch, Gerlingen, Germany), resulting in a homogeneous mixture, prior to homogenisation in the stomacher. In between samples, the mixer was cleaned with water to remove the remains of the mixed sample, followed by a disinfection step with ethanol and flame sterilisation. From the primary dilution, a tenfold dilution series was plated on different media. Total viable aerobic counts were determined on plate count agar (PCA; Biokar Diagnostics) after incubation for 72 h at 30 °C. For the determination of (presumptive) total

C. perfringens counts, the dilution series was plated on tryptose sulphite cycloserine agar (TSC; Biokar Diagnostics) supplemented with D-cycloserine (200 mg/500 ml TSC; Biokar Diagnostics) and incubated anaerobically for 24 h at 37 °C, according to ISO 7937:2004. For determination of bacterial endospores, the 10⁻¹ dilution was subjected to a heat shock (80 °C for 10 min) to kill vegetative cells and to activate the endospores, followed by the preparation of a tenfold dilution series, plating on PCA for aerobic bacterial endospores and on TSC for *C. perfringens* endospores, and aerobic and anaerobic incubation, respectively, for 24 h at 37 °C. Anaerobic conditions were created by using anaerobic jars (VWR, Leuven, Belgium), anaerobic gas generating sachets (Oxoid Anaerogen 2.5 l Sachet, Thermo Fisher Scientific, Merelbeke, Belgium) and anaerobic indicator strips (Oxoid Resazurin Anaerobic Indicator, Thermo Fisher Scientific). For each of the samples, three technical replicates were analysed and all plating was performed in duplicate to calculate the average and standard deviations, expressed in log cfu/g.

Statistical analysis

To determine statistical differences in intrinsic parameters and microbial counts between different samples within Experiment 1 and 2, data were analysed using R v4.0.3 (R Development Core Team, Vienna, Austria). One-way ANOVA was used, followed by a Tukey HSD post-hoc test. For all statistical analyses, the significance level was set at 0.05 (R Development Core Team, 2020).

3. Results

Experiment 1

Intrinsic parameters and microbial counts for the potato starch, the WPPP, the protein kibbles and the dried larvae, analysed in Experiment 1, are shown in Table 1. For all three substrates, the pH was equal to or below 5.02. The potato

starch and the WPPP were both characterised with a high water activity of 0.97 ± 0.00 and a high moisture content ($81.3\pm0.0\%$ and $80.4\pm1.4\%$, respectively). The protein kibbles, a dried product, evidently showed a lower water activity of 0.56 ± 0.00 and moisture content of $10.9\pm0.1\%$. For the dried larvae, a near-neutral pH of 6.90 ± 0.01 , a water activity of 0.22 ± 0.01 and a moisture content of $2.1\pm0.0\%$ were obtained.

While the total viable count did not considerably differ between the three substrate ingredients, the WPPP showed a significantly lower number of aerobic endospores (2.3 ± 0.3 log cfu/g) compared to the potato starch (3.8 ± 0.0 log cfu/g, $P<0.001$) and protein kibbles (3.6 ± 0.3 log cfu/g, $P<0.001$). The same trend can be observed for the total *C. perfringens* count (i.e. vegetative cells plus spores) and the *C. perfringens* endospore count (i.e. spores alone). For potato starch and protein kibbles, comparable values above the detection limit of 1.0 ± 0.0 log cfu/g were observed for total *C. perfringens* (2.3 ± 0.3 and 2.0 ± 0.0 log cfu/g, respectively, $P=0.688$) and *C. perfringens* endospores (1.4 ± 0.1 and 1.3 ± 0.3 log cfu/g, respectively, $P=0.829$). In contrast, for the WPPP only one of the three replicates showed a total *C. perfringens* count above the detection limit, resulting in an average total *C. perfringens* count of $<1.2\pm0.5$ log cfu/g. The *C. perfringens* endospore count was below the detection limit for all replicates ($<1.0\pm0.0$ cfu/g). Since plate counting was used in the microbiological analyses, it cannot be stated that an organism is completely absent when no colonies at all are present on the plates. For the dried larvae, the total viable count and the endospore count (4.3 ± 0.7 and 3.9 ± 0.1 log cfu/g, respectively) did not show a statistically significant difference from the counts for potato starch ($P=0.434$ and $P=0.977$) and protein kibbles ($P=0.999$ and $P=0.266$). Furthermore, the total *C. perfringens* counts as well as the *C. perfringens* endospore counts were below the detection limit of 1.0 ± 0.0 cfu/g.

Experiment 2

For Experiment 2, with consecutively taken samples from the same production batch, data are shown in Table 2. Although for all substrate ingredients and the substrate mixture, an acidic pH equal or below 5.11 was measured, the pH of the frass showed a higher pH of 8.05 ± 0.07 . Compared to Experiment 1, the protein kibbles showed a statistically significant lower value in water activity ($a_w=0.54\pm0.00$, $P<0.001$) and moisture content ($12.2\pm0.3\%$, $P<0.001$), but even though the difference was statistically significant, it is thought not to have a major impact during the rearing practice. Despite the fact that the frass showed the same water activity as the substrate ingredients and mixture ($a_w=0.97\pm0.00$), with exception of the protein kibbles ($a_w=0.54\pm0.00$), a lower moisture content of $36.4\pm0.4\%$ was observed for the frass. Both fresh larvae samples (starter and harvested larvae) did not differ in pH (pH= 6.05 ± 0.03 and 6.13 ± 0.01 respectively, $P=0.060$) or water activity ($a_w=0.97\pm0.0$, $P=0.999$), while the moisture content of starter larvae ($62.7\pm0.7\%$) was slightly (but significantly) lower than for harvested larvae ($67.7\pm0.1\%$) ($P<0.001$). Furthermore, the drying process resulted in a lower pH (6.77 ± 0.01), water activity (0.08 ± 0.02) and moisture content ($0.9\pm0.0\%$) for dried larvae, compared to the harvested larvae. Also between the two types of dried larvae samples (immediately after drying and dried and then stored) a difference in water activity and moisture content was recorded, with the highest values for stored dried larvae ($a_w=0.27\pm0.08$, moisture content = $3.0\pm0.1\%$). This indicates that immediately after drying, the larvae are very hygroscopic and can take up moisture during storage, but moisture uptake was only limited and the water activity remained far below the water activity value of 0.60 that allows microbial growth. No significant difference was observed for the pH ($P=0.535$) between the two larvae sample types.

Table 1. Intrinsic parameters and microbial counts obtained in Experiment 1. Results are presented as the average of three replicates \pm standard deviation.

Sample	Intrinsic parameters			Microbial counts (log cfu/g)			
	pH (-)	a_w (-)	Moisture content (%)	Total viable count	Aerobic endospores	Total <i>Clostridium perfringens</i>	<i>Clostridium perfringens</i> endospores
Potato starch	3.55 ± 0.05^b	0.97 ± 0.00^c	81.3 ± 0.0^c	4.8 ± 0.0^a	3.8 ± 0.0^b	2.3 ± 0.3^c	1.4 ± 0.1^b
WPPP ²	3.10 ± 0.02^a	0.97 ± 0.00^c	80.4 ± 1.4^c	5.3 ± 0.0^a	2.3 ± 0.1^a	$<1.2\pm0.5^b$	$<1.0\pm0.0^a$
Protein kibbles	5.02 ± 0.02^c	0.56 ± 0.00^b	10.9 ± 0.1^b	4.3 ± 0.3^a	3.6 ± 0.3^b	2.0 ± 0.0^c	1.3 ± 0.3^b
Dried larvae	6.90 ± 0.01^d	0.22 ± 0.01^a	2.1 ± 0.0^a	4.3 ± 0.7^a	3.9 ± 0.1^b	$<1.0\pm0.0^a$	$<1.0\pm0.0^a$

¹ Means of samples with the same letter in superscript within the same column do not differ significantly ($P\geq0.05$).

² WPPP = wheat and potato processing product.

Table 2. Intrinsic parameters and microbial counts obtained in Experiment 2. Results are presented as the average of three replicates ± standard deviation.¹

Sample	Intrinsic parameters			Microbial counts (log cfu/g)			
	pH (-)	a _w (-)	Moisture content (%)	Total viable count	Aerobic endospores	Total <i>Clostridium perfringens</i>	<i>Clostridium perfringens</i> endospores
Potato starch	3.77±0.01 ^c	0.97±0.00 ^d	73.0±0.1 ^h	5.8±0.0 ^d	4.1±0.0 ^e	3.0±0.1 ^e	2.5±0.1 ^d
WPPP ²	3.24±0.02 ^a	0.97±0.00 ^d	82.9±0.3 ⁱ	5.3±0.0 ^c	2.2±0.1 ^a	2.1±0.4 ^{c,d}	<1.0±0.0 ^a
Protein kibbles	5.11±0.04 ^d	0.54±0.00 ^c	12.2±0.3 ^c	5.1±0.4 ^{b,c}	3.0±0.5 ^{b,c}	1.6±0.1 ^b	<1.0±0.0 ^a
Substrate mixture	3.65±0.02 ^b	0.97±0.00 ^d	68.9±0.1 ^g	4.9±0.1 ^{b,c}	3.9±0.1 ^{d,e}	1.7±0.3 ^{b,c}	1.7±0.1 ^c
Starter larvae	6.05±0.03 ^e	0.97±0.00 ^d	62.7±0.7 ^e	9.5±0.1 ^g	2.5±0.1 ^{a,b}	<1.0±0.0 ^a	<1.0±0.0 ^a
Harvested larvae	6.13±0.01 ^e	0.97±0.00 ^d	67.7±0.1 ^f	8.2±0.1 ^e	3.2±0.1 ^{b,c,d}	<1.0±0.0 ^a	<1.0±0.0 ^a
Residue	8.05±0.07 ^g	0.97±0.00 ^d	36.4±0.4 ^d	8.7±0.1 ^f	5.0±0.1 ^f	2.2±0.1 ^d	1.5±0.1 ^b
Dried larvae	6.77±0.01 ^f	0.08±0.02 ^a	0.9±0.0 ^a	4.3±0.2 ^a	3.3±0.5 ^{c,d}	<1.0±0.0 ^a	<1.0±0.0 ^a
Stored dried larvae	6.72±0.01 ^f	0.27±0.08 ^b	3.0±0.1 ^b	4.7±0.1 ^{a,b}	2.9±0.0 ^{b,c}	<1.0±0.0 ^a	<1.0±0.0 ^a

¹ Means of samples with the same letter in superscript within the same column do not differ significantly ($P \geq 0.05$).
² WPPP = wheat and potato processing product.

In addition to the intrinsic parameters, the microbial counts also indicated differences among the samples. All substrate ingredients (potato starch, WPPP and protein kibbles) showed a total viable count between 5.1±0.4 and 5.8±0.0 log cfu/g and an endospore count between 2.2±0.1 and 4.1±0.0 log cfu/g. For the substrate mixture, a comparable total viable count of 4.9±0.1 cfu/g and endospore count of 3.9±0.1 log cfu/g was recorded. The residue showed a statistically significant increase compared to the substrate mixture, to 8.7±0.1 log cfu/g for the total viable count ($P < 0.001$) and to 5.0±0.1 log cfu/g for the endospore count ($P < 0.001$). For the living larvae samples, the total viable count of the starter larvae was high (9.5±0.1 log cfu/g) and substantially decreased to 8.2±0.1 log cfu/g in the harvested larvae. For aerobic endospores, no statistically significant increase or decrease was observed between the two types of living larvae samples ($P = 0.060$), which showed values of 2.5±0.1 and 3.2±0.1 log cfu/g for starter larvae and harvested larvae, respectively. The drying process of the larvae caused the total viable counts to decrease by 3.9 log cycles, and hence the counts of the dried larvae (4.3±0.2 log cfu/g) differed in a significant way ($P < 0.001$) from those of the harvested larvae. On the other hand, the endospore counts of the dried larvae (3.3±0.5 log cfu/g) did not differ significantly from the values observed for the harvested larvae ($P = 0.999$). As could be expected, in the total microbial community of vegetative cells and spores, the latter survived the drying process the best. Storage of the dried larvae did not cause an evolution in the microbial load.

Table 2 also includes values on the total and endospore counts of *C. perfringens* in the investigated samples. All

substrate ingredients, as well as the substrate mixture, show values slightly above the detection limit of 1.0±0.0 log cfu/g for total *C. perfringens* counts. As to *C. perfringens* endospores, only for potato starch and the substrate mixture the counts were (slightly) above 1.0±0.0 log cfu/g, with a higher count for potato starch (2.5±0.1 log cfu/g) than for the substrate mixture (1.7±0.1 log cfu/g). Although the residue showed the presence of the pathogen in values of 2.2±0.1 and 1.5±0.1 log cfu/g for total and endospore counts, respectively, no *C. perfringens* was counted above the detection limit for the living larvae samples. Also after the drying process, the pathogen counts were still below 1.0±0.0 log cfu/g.

4. Discussion

In this study, the general microbiological quality as well as the quantity of *C. perfringens* were monitored in different parts of an industrial production process of dried BSFL. A first experiment (Experiment 1) demonstrated that the presence of *C. perfringens* in ingredients used to make up the final rearing substrate is possible. As mentioned before, all substrate ingredients were commercially available GMP+ certified feed products. They are frequently used in the broad animal feed industry, and not in particular for insect production. Results from Experiment 2 confirmed the finding of Experiment 1, and also uncovered a difference in the presence of vegetative cells of *C. perfringens* and its endospores. Bernard *et al.* (2020) also mentioned the possible presence of *C. perfringens* in rearing substrates for BSFL, but they indicated the prevalence as very rare. On the other hand, in other studies (Raimondi *et al.*, 2020;

Wynants *et al.*, 2019), no *Clostridium* was detected in any of the substrates. As mentioned by Vandeweyer *et al.* (2021), insect rearing substrates are often pre-treated before feeding to the larvae to reduce the bacterial load. Also in this case study, substrates were pre-treated by acidification or fermentation (for potato starch and WPPP) or drying (for protein kibbles) to control the bacterial load and extend the storage time of the substrates. These pre-treatments could not avoid the presence of the pathogen, but at least when fermenting the substrates, the pH is reduced and can be expected to be low enough to prevent germination of spores and growth of vegetative cells. For instance, Valero *et al.* (2020) demonstrated for a cocktail of a related species, *C. sporogenes*, that spores could not germinate at a pH below 5.0. Mohammad *et al.* (2020) demonstrated that acidification of cooked rice to a pH of 4.2 inhibited growth of *C. perfringens*, even when the rice was kept at room temperature for 24 h. Indeed, for optimal growth, *C. perfringens* requires a pH of 6.0 to 7.0 (Juneja *et al.*, 2013; Paredes-Sabja *et al.*, 2008).

Also for the larvae, noteworthy observations were made. The total viable counts were much higher for the starter larvae (9.5 ± 0.1 log cfu/g) than for the substrate on which they were reared (4.9 ± 0.1 log cfu/g). The counts slightly decreased towards harvesting time (8.2 ± 0.1 log cfu/g). At harvest, they were comparable to the counts of the residue (8.7 ± 0.1 log cfu/g). While the difference in counts between harvested larvae and residue was statistically different, from a microbiological perspective this difference is not very large. These findings coincide with those of Wynants *et al.* (2019), who studied the bacterial community of four laboratory-scale and three large-scale facility black soldier fly rearing cycles on different waste streams. The authors reported a significant reduction in the total viable count of larvae during rearing and observed the total viable count ranging from 8.0 to 9.8 log cfu/g for larvae at harvest. On the other hand, Wynants *et al.* (2019) reported higher aerobic endospores counts (3.7 – 7.5 log cfu/g) for harvested larvae than values obtained in this experiment (3.2 ± 0.1 log cfu/g). This variation in endospore counts can indicate that this microbial subgroup is characterised by a broader range in its quantitative occurrence than total aerobic counts. Although several studies (Defilippo *et al.*, 2018; Erickson *et al.*, 2004; Swinscoe *et al.*, 2020) demonstrated a horizontal transfer of pathogens from the substrate to the larvae during the rearing process, the larvae did not pick up *C. perfringens* from the substrate in this experiment. Horizontal transfer of pathogens from substrate to larvae can be substrate and/or species dependent, which is also proposed by Osimani and Aquilanti (2021). Because in this experiment only one batch of living larvae was analysed, more experiments should be performed to confirm these assumptions. In this study, *C. perfringens* was detected in the substrate, but its counts were below the detection limit for all larvae samples, while

the opposite situation was observed by Raimondi *et al.* (2020). The authors observed the presence of *C. perfringens* (0.8 – 1.6 log cfu/g) in the prepupal stage of BSFL grown on a substrate that did not contain the pathogen. However, in general, information on contamination with *C. perfringens* is still scarce for the BSFL rearing process. For other insect species, studies on the prevalence of *Clostridium* spp., including *C. perfringens*, are more frequent. Review studies of Cappelli *et al.* (2020), Garofalo *et al.* (2019), Kooh *et al.* (2019), Murefu *et al.* (2019) and Vandeweyer *et al.* (2021) indicate that species of the genus *Clostridium* are regularly observed in insect species such as mealworms, crickets and locusts, and they report this to be an important point of attention for the sector.

The residue, which consists of organic matter that passed through the larval gut (insect faeces), unconsumed substrate and exuviae (Houben *et al.*, 2020), was characterised by a higher total viable count (8.7 ± 0.1 log cfu/g) and aerobic endospore count (5.0 ± 0.1 cfu/g) than the substrate before feeding. Similarly, Wynants *et al.* (2019) reported a range of 8.5 to 10.2 log cfu/g for the total viable count and a range of 4.2 to 7.0 log cfu/g for the aerobic endospores for the residue at the time of harvest. In addition, in our experiment the residue was still contaminated with *C. perfringens*, both with vegetative cells and endospores. The presence of *C. perfringens* in the residue was also noticed in the study of Wynants *et al.* (2019), but only for one of the laboratory-scale rearing cycles. The lasting presence of the pathogen can be an indication that BSFL are not able to reduce pathogen load for *C. perfringens* under the rearing conditions used in the commercial facility considered in this study. In contrast, other studies (Erickson *et al.*, 2004; Lalander *et al.*, 2013, 2015; Liu *et al.*, 2008; Lopes *et al.*, 2020) showed a reducing effect for specific pathogens by BSFL. An important remark regarding the above-mentioned studies is that the pathogen-reducing effect only has been proven for specific *Enterobacteriaceae* species (*Escherichia coli* and *Salmonella* spp.) and lactic acid bacteria (*Enterococcus* spp.). In addition, the larvae were grown in different types of manure or aquaculture waste, and studied as potential waste processing treatment. They were not grown to produce a feed ingredient, as in our study. Another aspect that may influence the potential of the larvae to reduce the counts of a specific pathogen in their substrate, is the ratio of larvae to the amount of substrate used. This factor has not been investigated yet, but it is possible that in our study *C. perfringens* is reduced by the larvae, but that the ratio of larvae to substrate applied in the company is too low to show a significant pathogen reduction. As mentioned by Vandeweyer *et al.* (2021), more studies have to be performed to unravel the pathogen-reducing effects of BSFL and the potential substrate-dependency of these effects. Insect residue has a large potential to be used as organic soil fertiliser (Lohri *et al.*, 2017; Poveda, 2021), but the presence of (food) pathogens, such as *C. perfringens*, is a point of

attention. There may eventually be a need for treatments that reduce harmful organisms, such as a heat treatment. Research is needed on insect residue (and ongoing in our laboratory) to find out what the effect of heat (and other) treatments is on pathogens potentially present in the frass.

In the last production step, the drying process of the harvested larvae resulted in a reduction of the total viable count by 3.9 log cycles, while the aerobic endospore count was not influenced. Because of the high temperature of 125 °C, which was applied on the harvested larvae for 45 minutes, a large part of the vegetative bacteria was killed, while bacterial endospores were not eliminated. This can be explained by the extreme resistance to heat of bacterial endospores (Talukdar *et al.*, 2017; Vandeweyer *et al.*, 2020). In this experiment *C. perfringens* was already below the detection limit for harvested larvae, and therefore the potential reducing effect of the drying process applied by the producer on the total *C. perfringens* and the *C. perfringens* spores could not be evaluated. *C. perfringens* endospores have a decimal reduction time (D-value) of 1.9 min at 100 °C and a z-value of 8.3 °C (Byrne *et al.*, 2006). This means that a treatment of 1.9 min at 100 °C is necessary to reduce spore counts by one log cycle (implied by the D-value) and that the treatment temperature should be increased with 8.3 °C to lower the treatment time tenfold and still obtain the same reduction (implied by the z-value). The question can be raised whether it is possible, or even necessary, to implement treatments that completely eliminate the spores. As long as the intrinsic parameters of the matrix do not allow spore germination, it can be argued that a certain amount of spores could be tolerated, but the next question is then what that amount can be. At this moment, there are no criteria for *C. perfringens* other than that it should be absent in 1 g product samples taken directly after treatment when 'method 7' is applied (Regulation (EC) No 142/2011), as mentioned earlier. To determine a certain level of spores that can be tolerated is very difficult, or even impossible, since it would require introducing samples of treated larvae with a range of spore counts into the further feed and food chain, monitoring numbers of *C. perfringens* in the rest of the chain, and assess the risk of these numbers to cause health problems (only large amounts of vegetative cells in food products cause disease, see introduction). The behaviour of *C. perfringens* in the rest of the chain will be highly dependent on the different steps in the production chain and whether these steps allow germination of the spores and growth of the vegetative cells. While the intrinsic parameters of the BSFL as finished product may prevent spore germination, once the larvae are included in an animal feed and in this way diluted with other matrices, the conditions with respect to microbial growth may change and no longer prevent spore germination. Moreover, heat treatments that do not kill spores, may have an activating effect on the spores and trigger them to germinate (Vandeweyer *et al.*, 2021). This can be the heat treatment applied on the larvae at the end

of the BSFL production process, but this can also be a heat treatment applied on an animal feed that contains BSFL during pelleting or crumble production of that feed. This is another element that discourages the use of a certain tolerance for the presence of *C. perfringens* in BSFL as feed ingredient.

The storage conditions for the processed insects should prevent endospore germination and vegetative cell growth (Kooch *et al.*, 2019). In this experiment, no increase in microbial counts was observed during storage of the dried larvae, indicating that the heat treatment achieved sufficient microbial reduction and that storage conditions were appropriate. If further processing of dried larvae is required, post-contamination can occur, for instance via personnel or by contact with contaminated equipment or surfaces. This post-contamination should be avoided by applying good hygiene practices (IPIFF, 2019).

5. Conclusion

This study delivered some insight in the general microbiological quality and the occurrence of *C. perfringens* vegetative cells and spores throughout different steps in the industrial production process of dried BSFL. This is a preliminary, observational study and the conclusion is related to a single facility and two time points. *C. perfringens* vegetative cells and endospores were present in some of the ingredient samples, even though they were GMP+ certified, and in the substrate investigated. The larvae showed a high overall microbial load, but there was no transmission of *C. perfringens* from the substrate to the larvae in this study. The residue, however, was still contaminated with *C. perfringens*. The heat treatment of the larvae considerably reduced their microbial load. In the production batches monitored in this study, safe larvae were produced with respect to *C. perfringens*, but generally we recommend to monitor this and other food safety pathogens from time to time, to make sure that their levels do not rise unnoticed. Furthermore, it goes without saying that good hygiene practices are important.

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Conflict of interest

The authors declare no conflict of interest.

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